



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3875-1L08
Job Sheet 196810



Part No: D3875-1L08

Job Qty: 6 pcs

Part Name: Floor Protector - Passenger Clear



Part Weight: 0 lbs

Job Created: 6/20/19

Due Date: 8/2/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Patrick Lussier

Description:

Note: DWG REV C Ipp Rev. C Added Color to D3875-1 14/07/02 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	6 pcs		8/2/19	0.00	0.00	Purchasing - 1		AUG 07 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	6 pcs		8/2/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 07 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203095



Part: D3875-1L08

Job No: 196810

Serial No/Batch: S203095

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/07/19

Plex 8/7/19 6:51 AM dart.belanger.natasha

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	6 pcs	8/2/19	0.00 0.00	QC 6 - 9		
				QC 6 - 68	DAS	
				QC 6 - 61	61	
				QC 6 - 40	9-89	
170 Packaging 3-1 - Stock - B4B	6 pcs	8/2/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
180 QC 21 - SA	6 pcs	8/2/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70	DAS	
				QC 21 - SA - 53	21	
Part Op 110 - (Purchasing) ISSUE P/O: _____					SUPPLIER: PLASTECB MANUFACTURE D3875-1L08 AS	
Descriptions: PER DWG C OF C IS REQUIRED						
140 - (Receive & Inspect for Damage & Mat'l Certs)						
150 - (QC6- All purchased or subcontracted products)						
170 - (Identify as per dwg & Stock Location: _____)						
180 - (QC21- Final Inspection - Work Order Release)						

9/4/
2019

Max B.

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3875-1L08P	Floor Protector - Passenger Clear	6 pcs (1 ea)	110-Purchasing	5203093
MLEXS.118-90318-08	Lexan Sheet (Clear)	79.9998 sf (13.3333 ea)	110-Purchasing	515205
				(5203094)
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3875-1L08P	6	6	0
	MLEXS.118-90318-08	80	220	0
Part Specifications				
Specifications could not be found.				

Plex 8/7/19 6:51 AM dart.belanger.natasha



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Tel (613) 632-5200
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D3875-1L08
Job Sheet 196810



Part No: D3875-1L08

Job Qty: 5 pcs

169

Part Name: Floor Protector - Passenger Clear



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C Ipp Rev. C Added Color to D3875-1 14/07/02 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs		8/2/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	5 pcs		8/2/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Plex 6/20/19 4:15 PM dart.lussier.patrick

Part Op **110** - (Purchasing) ISSUE P/O: 116093015 SUPPLIER: PLASTECB MANUFACTURE D3875-1L08 AS
 Descriptions: PER DWG C OF C IS REQUIRED
140 - (Receive & Inspect for Damage & Mat'l Certs)
150 - (QC6- All purchased or subcontracted products)
170 - (Identify as per dwg & Stock Location: _____)
180 - (QC21- Final Inspection - Work Order Release)

x 5 flun

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3875-1L08P	Floor Protector - Passenger Clear	5 pcs (1 ea)	110-Purchasing	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3875-1L08P	5	0	0
Part Specifications				
Specifications could not be found.				

Plex 6/20/19 4:15 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043813



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043813
PO Date: 6/20/19
Due Date: 8/2/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	196794	D3136-043P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$100.00/pcs	\$600.00
							6 x	AUG 06 2019					
②	196795	D3136-045P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$100.00/Ea	\$400.00
							4 x	AUG 06 2019					
③	196796	D3139-1P			Guard : Various STC's As per Dwg D3139 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00
							8 x	AUG 06 2019					
④	196797	D3139-3P			Guard : Various STC's As Per Dwg D3139 Rev. C	Firmed	-	8/2/19	7 pcs	0 pcs	7 pcs	\$40.00/pcs	\$280.00
							7 x	AUG 06 2019					
5	196798	D3139-4P			Guard : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$40.00/Ea	\$160.00
6	196799	D3280-1L02P			Floor Protector, LH : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$200.00/pcs	\$1,200.00
⑦	196800	D3280-3L02P			Floor Protector, RH : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$200.00/pcs	\$600.00
							3 x	AUG 06 2019					
⑧	196801	D3281-1L02P			Floor Protector, Fwd LH Black : Various STC's	Firmed	-	8/2/19	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
							6 x	AUG 06 2019					
⑨	196803	D3281-3L02P			Floor Protector, Aft LH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$180.00/pcs	\$540.00
							3 x	AUG 06 2019					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043813



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	196806	D3281-4L02P			Floor Protector, Aft RH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$180.00/Ea	\$900.00
							5 X		AUG 06 2019				
11	196807	D3290-3P			Window : Various STC's As Per Dwg D3290 Rev. C	Firmed	-	8/2/19	12 Ea	0 Ea	12 Ea	\$90.00/Ea	\$1,080.00
							12 X		AUG 06 2019				
12	196808	D3690-1P			Glareshield : Various STC's As Per Dwg D3690 Rev. C	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$526.00/pcs	\$1,578.00
							3 X		AUG 06 2019				
13	196809	D3874-1L08P			Floor Protector - Co-Pilot Clear : Various STC's	Firmed	-	8/2/19	2 Ea	0 Ea	2 Ea	\$295.00/Ea	\$590.00
							2 X		AUG 06 2019				
14	196810	D3875-1L08P			Floor Protector - Passenger Clear : Various STC's	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$169.00/pcs	\$1,014.00
							6 X		AUG 06 2019				
15	196611	D3898-1L02P			Floor Protector - Passenger Black : Various STC's	Firmed	-	8/2/19	3 Ea	0 Ea	3 Ea	\$295.00/Ea	\$885.00
							3 X		AUG 06 2019				
16	196812	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$472.82/pcs	\$3,782.56
							8 X		AUG 06 2019				
17	196813	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$117.00/Ea	\$585.00
							5 X		AUG 06 2019				

Grand Total: \$15,584.56

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
POHB043813
Carrier Account #
CU103666

Sales Order
SO-029537

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Ship Via
JOURNEY FREIGHT -

Item Number Revision	Description	Quantity Shipped	UOM
D3136-043P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	6	EA
D3136-045P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	4	EA
D3139-1P - Rev.: C	GUARD AS PER DWG D3139	8	EA
D3139-3P - Rev.: C	GUARD AS PER DWG D3139	7	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3280-3L02P - Rev.: F	FLOOR PROTECTOR, LH AS PER DWG D3280 REV. F	3	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3281-3L02P - Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	3	EA
D3281-4L02P - Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	5	EA
D3290-3P - Rev.: C	REPLACEMENT WINDOW ASSEMBLY AS PER DWG D3290 REV C	12	EA
D3690-1P - Rev.: C	GLARESHIELD ASSEMBLY	3	EA

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 2 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Item Number Revision	Description	Quantity Shipped	UOM
	AS PER DWG D3690 REV C		
D3874-1L08P - Rev.: B	✓ FLOOR PROTECTOR CO-PILOT CLEAR	✓ 2	EA
	AS PER DWG D3874 REV. B		
D3875-1L08P - Rev.: C	✓ FLOOR PROTECTOR- PASSENGER, CLEAR	✓ 6	EA
	AS PER DWG D3875 REV C		
D3898-1L02P - Rev.: B	✓ FLOOR PROTECTOR-PASSENGER BLACK	✓ 3	EA
	AS PER DWG D3898 REV B		
D412-711-101P - Rev.: C	✓ REPLACEMENT WINDOW	✓ 8	EA
	AS PER DWG D412-711-101 REV C		
D4888-1L02P - Rev.: A	✓ DOME LIGHT HOUSING, BLACK	✓ 5	EA
	AS PER DWG D4888 REV. A		

DAS
61
9-89

RECEIVED

AUG 02 2019

DART AEROSPACE LTD.

Minimax
B/L LD27223

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance

PLAS-TECH
Think PlasticsSM

Customer: DART AEROSPACE LTD P.O. # HBO43813 SO # 029537

Part #	D3136-043P ✓	Qty.	6 ✓	Batch #	-001
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	31.98 sq ft.	32 SQ. FT.	S151992		
Part #	D3136-045P ✓	Qty.	4 ✓	Batch #	-002
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	17. sq ft.	32 SQ. FT.	S151992		
Part #	D3139-1P ✓	Qty.	8 ✓	Batch #	-003
Description	GUARD	Material usage	Lot#	DART0124	
	1.3328 sq ft.	2 SQ. FT.	S006847		
Part #	D3139-3P ✓	Qty.	7 ✓	Batch #	-004
Description	GUARD	Material usage	Lot#	DART0124	
		2 SQ. FT.	S006847		
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-006
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3280-3L02P ✓	Qty.	3 ✓	Batch #	-007
Description	FLOOR PROTECTOR, LH	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-008
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3281-3L02P ✓	Qty.	3 ✓	Batch #	-009
Description	FLOOR PROTECTOR, AFT LH	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		

Note: All parts are not identified as meeting QS1044.

By: AB
(Approved QA Signatory)

Date: AUG. 1, 2019 COFC # 124

Page: 1 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plastechnonline.com, Web: www.plastechnonline.com

Certificate Of Conformance

PLAS-TECH
Think Plastics™

Customer: DART AEROSPACE LTD P.O. # H8043813 SO # 029537

Part #	D3281-4L02P ✓	Qty.	5 ✓	Batch #	-010
Description	FLOOR PROTECTOR, AFT RH	Material usage	32 SQ. FT.	Lot#	DART0119 S152044
Part #	D3290-3P ✓	Qty.	12 ✓	Batch #	-011
Description	REPLACEMENT WINDOW ASSEMBLY	Material usage	64 SQ. FT.	Lot#	DART0125 S151992
Part #	D3690-1P ✓	Qty.	3 ✓	Batch #	-012
Description	GLARESHIELD ASSEMBLY	Material usage	160 SQ. FT.	Lot#	DART0119 S152044
Part #	D3874-1L08P ✓	Qty.	2 ✓	Batch #	-013
Description	FLOOR PROTECTOR CO-PILOT CLEAR	Material usage	40 SQ. FT.	Lot#	DART0120 S152054
Part #	D3875-1L08P ✓	Qty.	6 ✓	Batch #	-014
Description	FLOOR PROTECTOR - PASSENGER CLEAR	Material usage	80 SQ. FT.	Lot#	DART0120 ^{DAS} S152054 ⁶¹ 9-89
Part #	D3898-1L02P ✓	Qty.	3 ✓	Batch #	-015
Description	FLOOR PROTECTOR - PASSENGER BLACK	Material usage	34.6 SQ. FT.	Lot#	DART0101 M128887
Part #	D412-711-101P ✓	Qty.	8 ✓	Batch #	-016
Description	REPLACEMENT WINDOW	Material usage	96 SQ. FT.	Lot#	DART0118 S152010
Part #	D4888-1L02P ✓	Qty.	5 ✓	Batch #	-017
Description	DOME LIGHT HOUSING, BLACK	Material usage	10 SQ. FT.	Lot#	DART0119 S152044

Note: All parts are not identified as meeting QSI044.

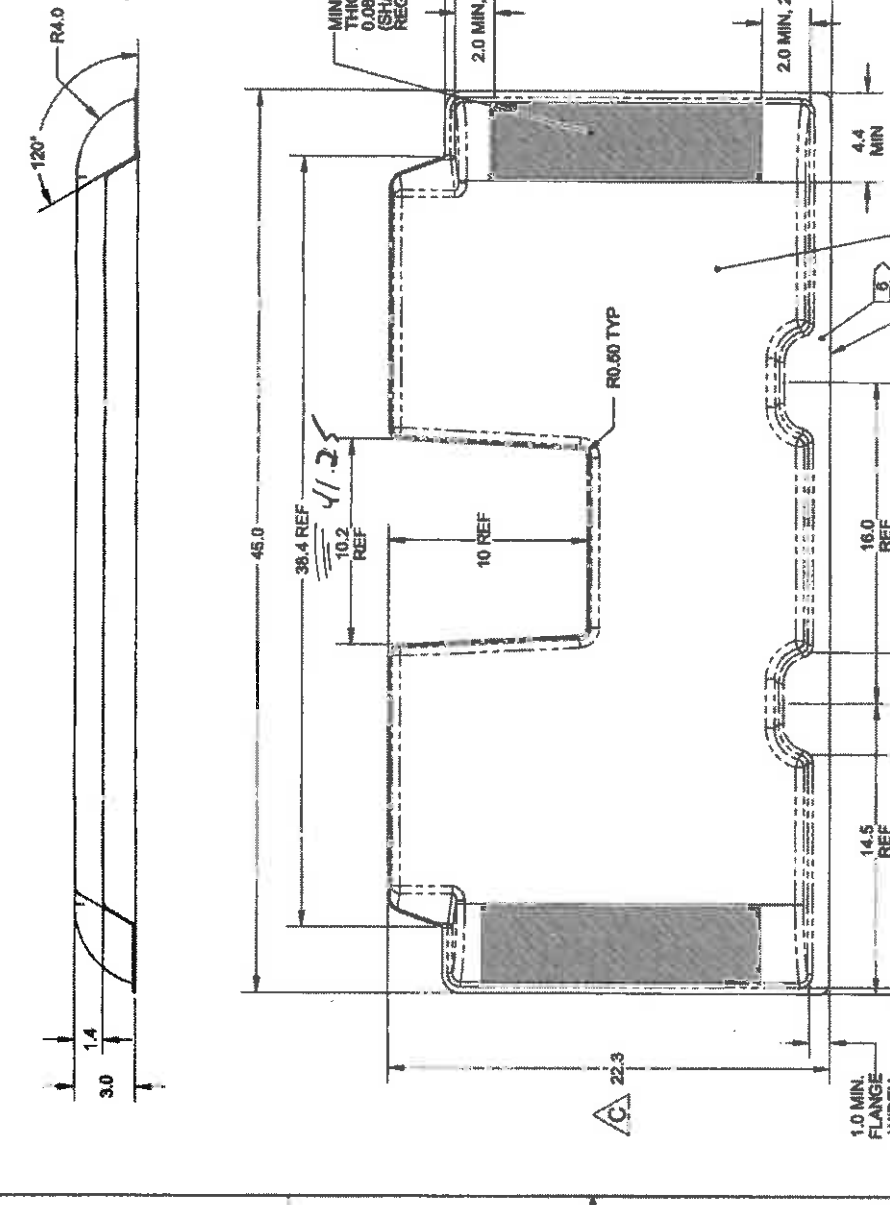
By: AS
(Approved QA Signatory)

Date: AUG. 1, 2019 COFC # 124

Page: 2 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com



RELEASED
2014-08-17

C	ADDED DOWS-LUB CONFIGURATION AND RE-IDENTIFIED MATERIAL TABLE. REVISED PART DIMENSION 2.16 TO 22.3 (ZIN 88-1)				AK	14.04.10
B	18.5 WAS 16.6 MIN (ZIN 85-1), 48.0 WAS 43.2 (ZIN DE-1), 1.1 MIN. WAS 0.5 MIN. (ZIN 89-1)				DB	13.04.09
A	NEW ISSUE				PH	08.01.29
REV.	DESCRIPTION				BY	DATE
DESIGN	AK	DART AEROSPACE LUP				
DRAWN	RF	HAWKSBURY, ONTARIO, CANADA				
CHECKED	VS	DRAWING NO				REV. C
MFG. APPR.	DL	D3875				SHEET 1 OF 1
APPROVED	HS	TITLE				SCALE
DE APPR.	DSE	FLOOR PROTECTOR				NTS
DATE	14.04.10				CONFIDENTIAL BY DART AEROSPACE LUP THIS DOCUMENT IS NOT TO BE REPRODUCED OR DISCLOSED TO THE PUBLIC IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LUP.	

PART NUMBER	DESCRIPTION
D3875-1L02	F6008 SUIDE/POLISHED 701 BLACK LEXAN SHEET 0.125 THICK (REF PART SPEC MEX.125-F6008-02)
D3875-1L08	90318 PROTECT-A-GLAZE 112 CLEAR LEXAN SHEET 0.118 THICK (REF PART SPEC MEX.118-90318-08)

D3875-1XX FLOOR PROTECTOR (206B)

- NOTES:
1) MATERIAL: SEE TABLE 
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 0418 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART PIN "D3875-1L0X" PER DART QSI 044 METHOD 6.4
7) WEIGHT: 3.81 lbs
8) TOLLING: THERMOFORM PER MOLD DT6476 PER QSI 022. THIN PER MOLD.
9) MINIMUM MATERIAL THICKNESS AFTER FORMING IS 0.060" EXCEPT WHERE SHOWN
10) EDGE FLANGE MAY BE TRIMMED FOR FIT BY CUSTOMER, AS REQUIRED.